

Date: Wednesday, 29/10/2008 9:06:20 AM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: UPPER BLADE SUPPORT AND COVER ASSEMBLY		
Job Number	: 41292			Part Number	: PB674300121		
Estimate Number	: 13520			Drawing Number	: B6743001 P.10		
P.O. Number	:			Project Number	: N/A		
This Issue	: 29/10/2008 S.O. No. :			Drawing Revision	: B1		
Prsht Rev.	: NC			Material	:		
First Issue	: 18/08/2008 Type : SMALL /MED FAB			Due Date	: 15/09/2008 Qty:		
Previous Run	:				Um: Each		
Written By	:						
Checked & Approved By	: <u>MF 08-10-29</u>						
Comment	: Est Rev:A 08-07-25 new issue DD verified by:ec						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PB674300175	Upper Blade Support Ass'y	
		Comment: Qty.: 1.0000 Each(s)/Unit Total: <u>2</u> 0.0000 Each(s)	
		Upper Blade Support Ass'y batch: <u>B43001</u>	<u>MF 08-11-14</u>
2.0	PB6743001173	Cover Plate	
		Comment: Qty.: 1.0000 Each(s)/Unit Total: <u>2</u> 0.0000 Each(s)	
		Cover Plate batch: <u>B40094 41481</u>	<u>MF 08-11-14</u>
3.0	PB674300185	PB67-43001-85	
		Comment: Qty.: 1.0000 Each(s)/Unit Total: <u>2</u> 0.0000 Each(s)	
		PB67-43001-85 batch: <u>B41577</u>	<u>MF 08-11-14</u>
4.0	MS27039110	Screw	
		Comment: Qty.: 10.0000 Each(s)/Unit Total: <u>20</u> 0.0000 Each(s)	
		Screw batch: <u>18834</u>	<u>MF 08-11-14</u>
5.0	NAS1149F0316P	WASHER	
		Comment: Qty.: 10.0000 Each(s)/Unit Total: <u>20</u> 0.0000 Each(s)	
		WASHER batch: <u>M10903</u>	<u>MF 08-11-14</u>

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Seq. #: Machine Or Operation:

Description :

6.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: Assemble as per dwg PB67-43001

SAR 08-11-18 (2)

7.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SAR 08-11-18 (2)

8.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

ST446 B

AS 08/11/18 (2)

9.0 QC21 FINAL INSPECTION/W/O RELEASE



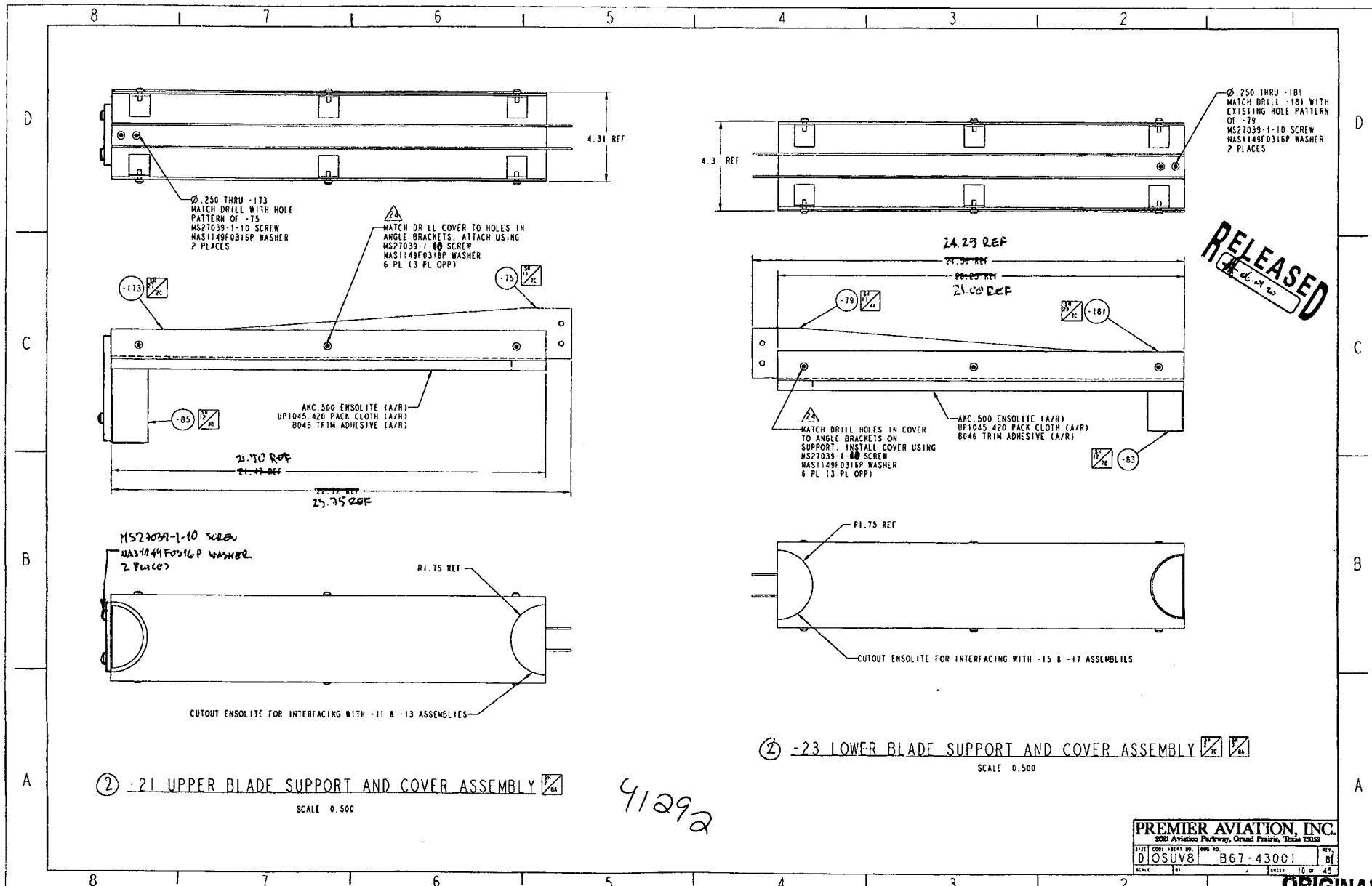
08/11/18 AF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-18



② -23 LOWER BLADE SUPPORT AND COVER ASSEMBLY  

SCALE 0.50

PREMIER AVIATION, INC.			
2021 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CODE	HEAT NO.	990 SQ.
	DOSUV8	B67-43001	REV. B1
SCALE:	1:1	SHEET	10 of 45

ORIGINAL